

Date: Thursday, 8/24/2006 11:11:21 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BUSHING
<b>Job Number</b> : 28327	
<b>Estimate Number</b> : 10173	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2537
<b>This Issue</b> : 8/24/2006	<b>Drawing Number</b> : D2537 REV A1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A	<b>Drawing Revision</b> : A1
<b>Previous Run</b> : 28244	<b>Material</b> : N/A
<b>Written By</b> : <u>[Signature]</u>	<b>Due Date</b> : 9/30/2006
<b>Checked &amp; Approved By</b> : <u>[Signature]</u>	<b>Qty:</b> 20 <b>Um:</b> Each
<b>Comment</b> : Est D 05.01.31 Material change on Step 2 KJ/JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304R500	0.500" 304 SS roundbar
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**Comment:** Qty.: 0.1203 f(s)/Unit Total : 2.4066 f(s)  
 Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)  
 Batch: 1101926

5.6 06108126 20

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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**Comment:** HARDINGE CNC LATHE SMALL  
 1-Machine as per Folio FA273  
 2-Deburr and Tumble

8/24/5.6 06108126 20

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

8/24/5.6 06108126 20

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

SA 06.08.27

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: ST49

SA 06/08/28 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ \_\_\_\_\_ Date: 06/08/28

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Drawing Name: BUSHING

Job Number: 28327

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*DA* 06/08/28 *(initials)*

Job Completion



*CLOC6108128*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

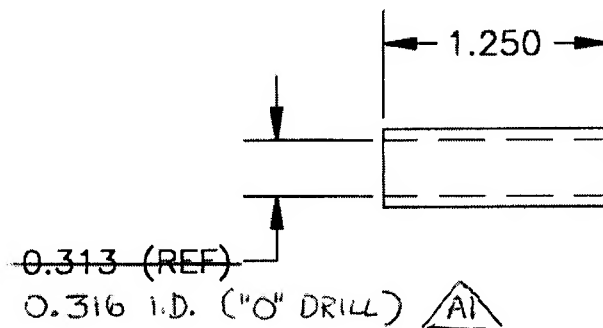
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED M.M.	APPROVED B.W.	D2537	SHEET 1 OF 1
DATE	TITLE	SCALE	
96:05:15	BUSHING	1:1	
AI	02.08.30 up 4	0.316 WAS 0.313	

RELEASED  
9607/26 B.W.



MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 28327